

Garant**Indexable insert for turning DC.T 11T302, for medium machining, Grade: CB7010****Order data**

Order number	260458 CB7010
GTIN	4045197669483
Item class	21G

Technical description

Main application	P
Secondary application	M
Corner radius	0.2 mm
Cutting conditions	continuous
Feed f	0.1 - 0.3 mm/rev.
Cutting speed v_c main application	90 - 240 m/min
Cutting speed v_c secondary application	70 - 180 m/min
Cutting depth a_p	0.2 - 2 mm
Chip breaker	SM
Grade	CB7010

Finishing/roughing assignment	Semi-roughing
Tool material	Cermet
ISO code indexable insert	DCMT 11T302
Number of changes/inserts	2
Tolerance	M
Type of product	Indexable insert for turning